



ASSEMBLY MANUAL

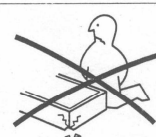
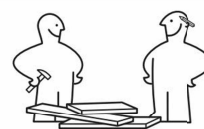
HARMONY Series

Video Assembly manual is also available.

Search for Harmony Assembly Video manual on the YouTube or scan code.



- ! **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone. Our furniture is massive and heavy and requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

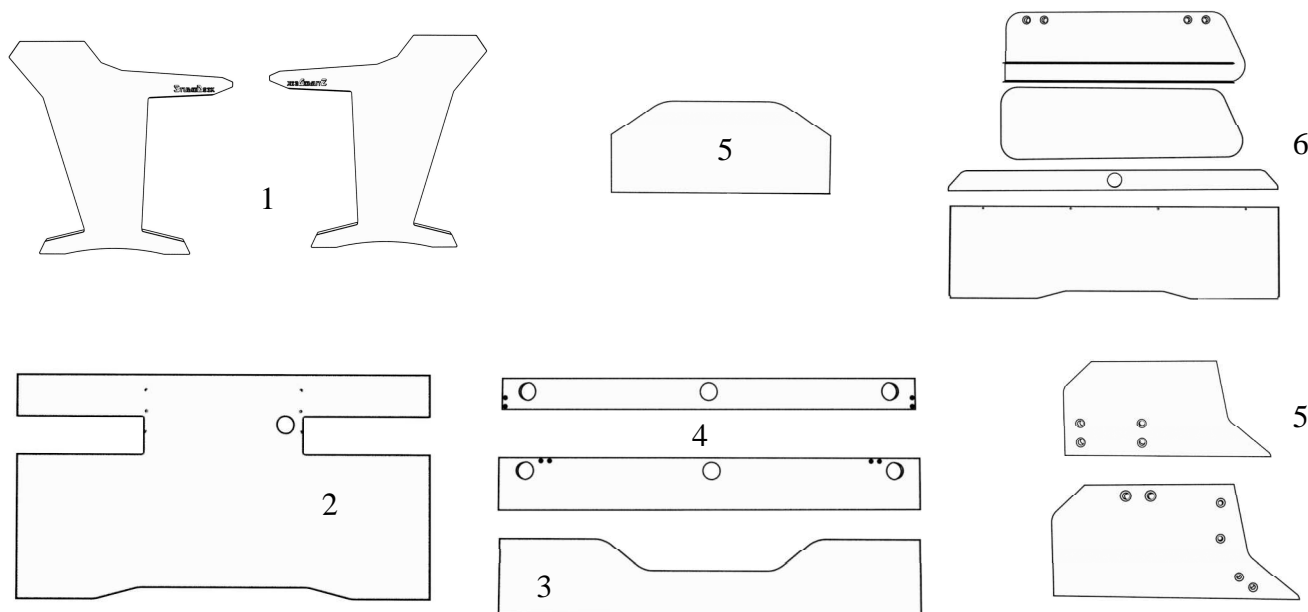


Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.










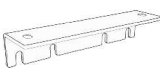
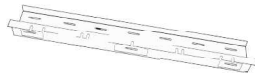

Parts

1. Legs 2. Desk surface 3. Top shelf 4. Strengthening boards 5. Monitor shelf 7. Pull out 8. Rack dividers



Hardware

TOOLS needed

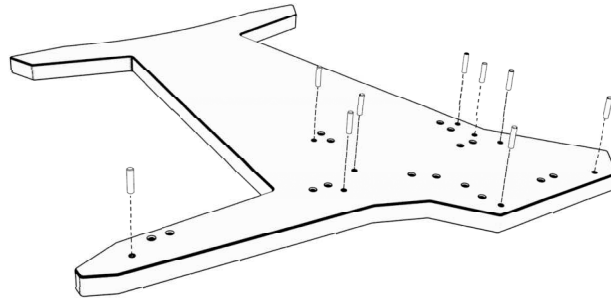
⑥ M6 x 12 Screw Silver 96 pcs  <input type="checkbox"/>	⑦ Imbus wrench  <input type="checkbox"/>	⑧ Wooden Dowels 26 pcs  <input type="checkbox"/>	⑨ Conformat Screws 7x50 6pcs  <input type="checkbox"/>
⑩ M6 x 16 Black 16 pcs  <input type="checkbox"/>	⑪ Metal brackets 18 pc  <input type="checkbox"/>	⑫ Cage nuts 16 pc  <input type="checkbox"/>	⑬ Rack rails 2U 8 pc  <input type="checkbox"/>
⑭ Cable inlay 8 pc WH or BL  <input type="checkbox"/>	⑮ Shelf Bracket 2 pcs  <input type="checkbox"/>	⑯ Optional Cable management  3 x M6/12 3 x M6/18 <input type="checkbox"/>	⑰ Brackets for Pull out 4 pcs M6 x 16 pcs  <input type="checkbox"/>



Phillips Screwdriver

1

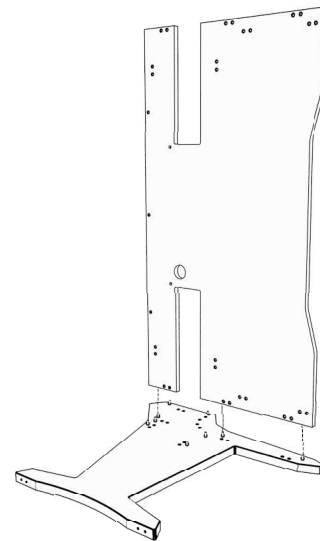
Step One Insert the Dowels into the legs as shown on the illustration



2

Step Two

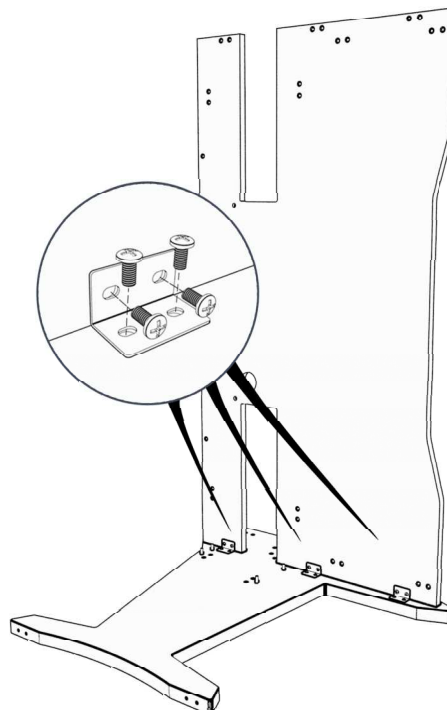
Place Main desk surface on the dowels



3

Step Three

Fix main desk board with Brackets and M6 screws

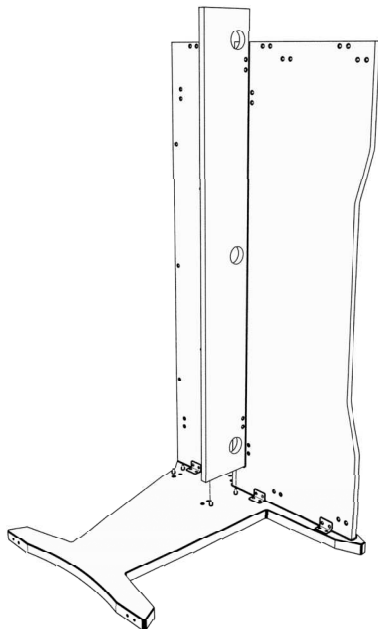


4

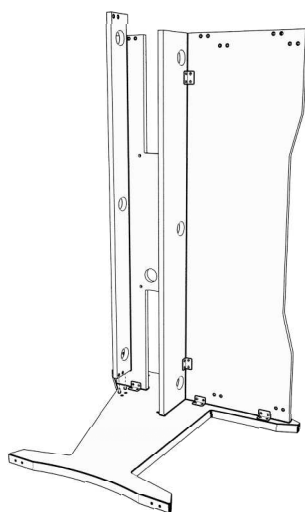
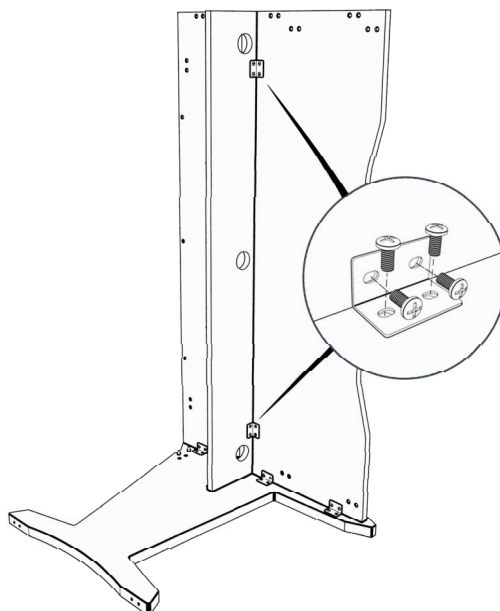
Step Four

Install strengthening boards as shown on the illustration. Fix it with brackets and M6 screws

a



b



5

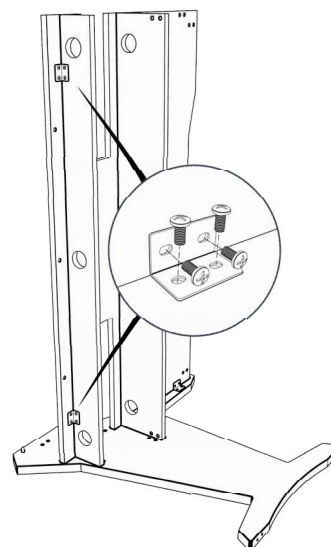
Step Five

Add second strengthening board to the structure

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Step Six

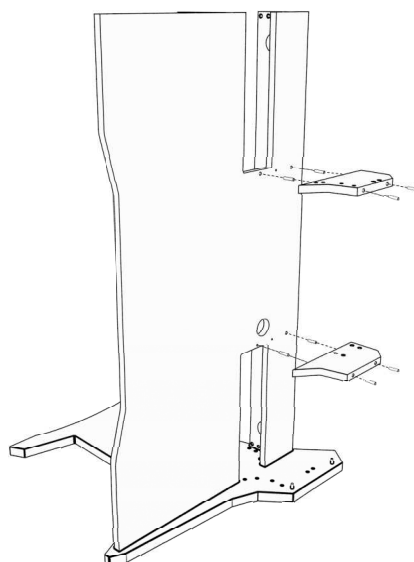
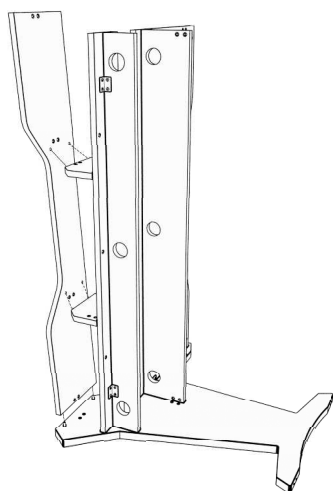
Fix it with Brackets and M6 Screws



7

Step Seven

Install Rack dividers to the structure with dowels.



8

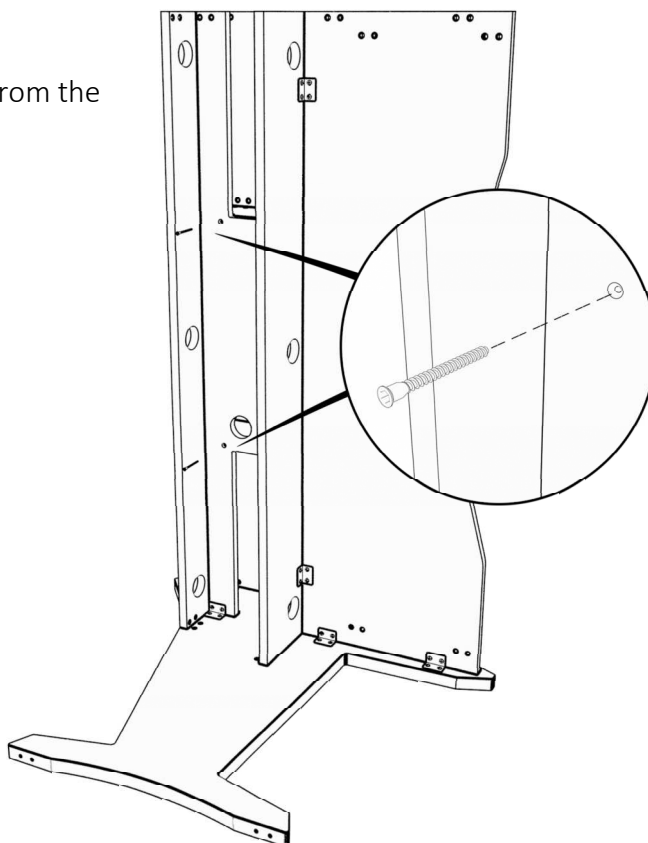
Step Eight

Carefully add top shelf to the structure as shown on the illustration.

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Step Eight

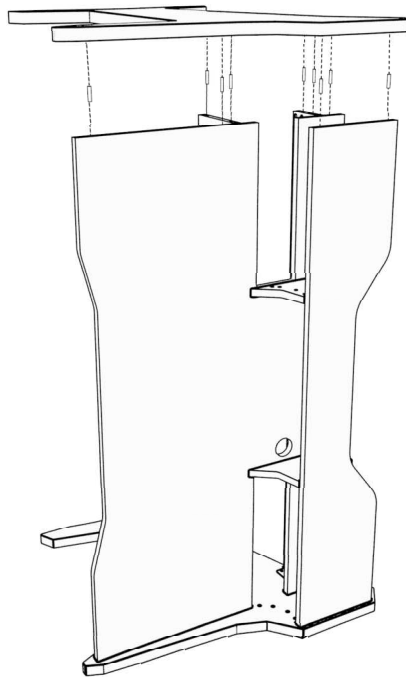
Fix Rack dividers with Conformat screws from the bottom.



9

Step Nine

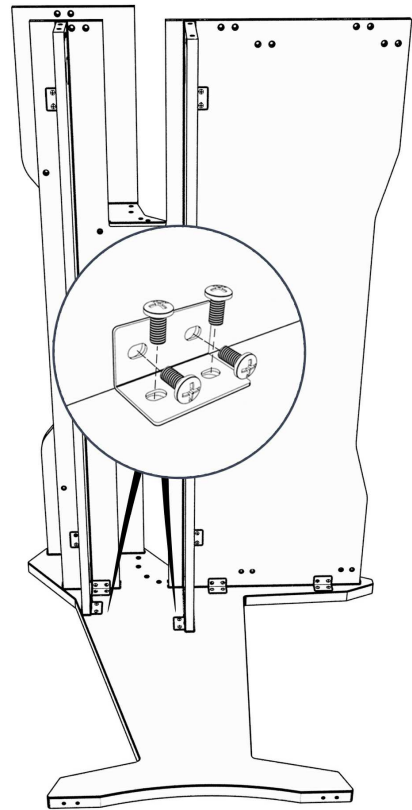
Fix all the boards to the leg with Brackets and M6 screws.



11

Step Eleven

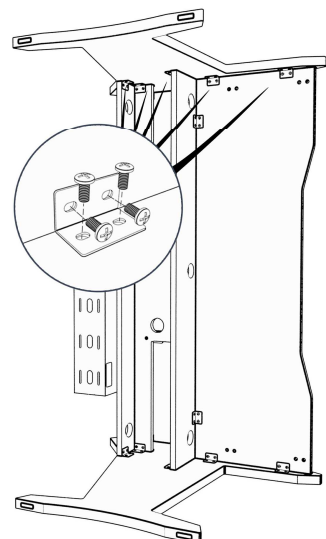
Fix boards to the leg with Brackets and M6 Screws



10

Step Ten

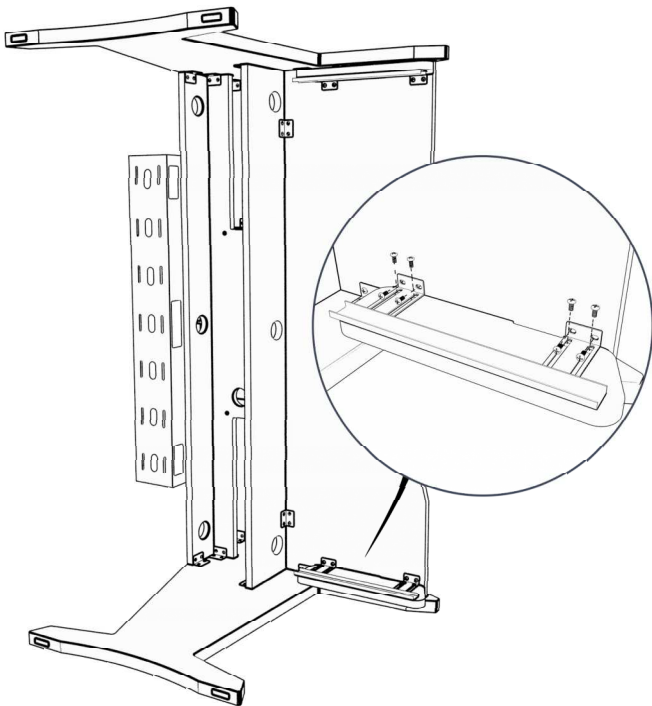
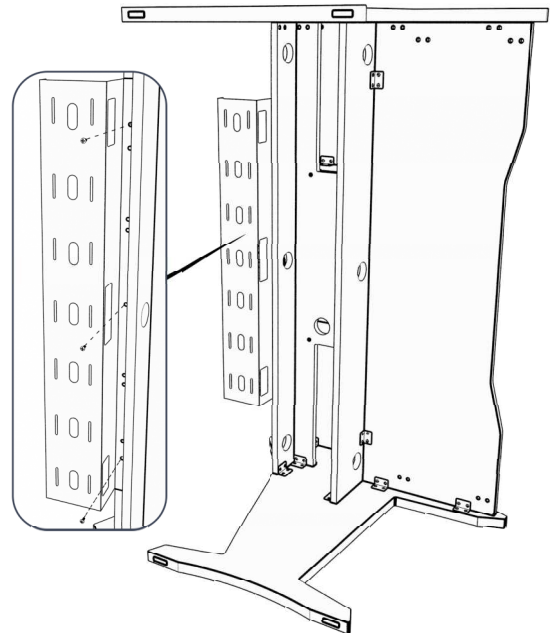
Insert dowels to the leg and close the structure with the second leg.



12

Step Twelve

If you purchased Cable management tray, this step is optional.
Install cable management tray using Washers and M6 screws.



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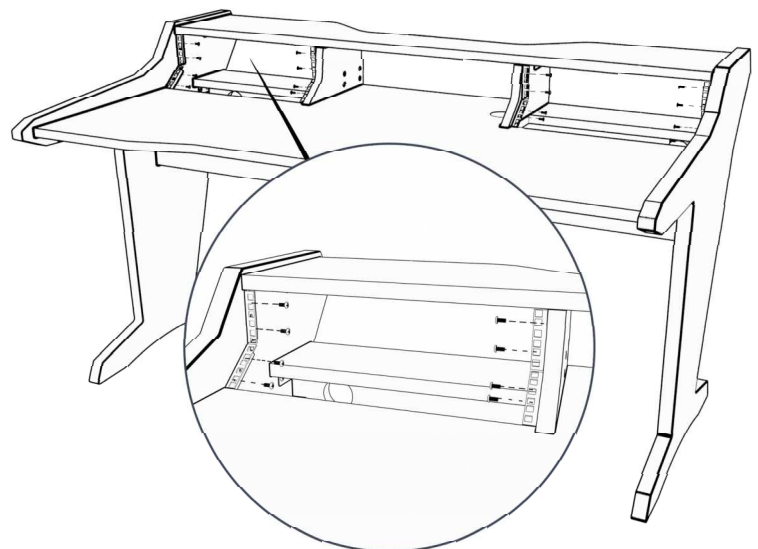
Step Thirteen

Install Pull out brackets (17) and fix pull out holders to it.
During this step you have to Determine height of your keyboard
If your keyboard is higher then initial Pull out holders, you are able to adjust it in height at this step.
To this on both sides.

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Step Fourteen

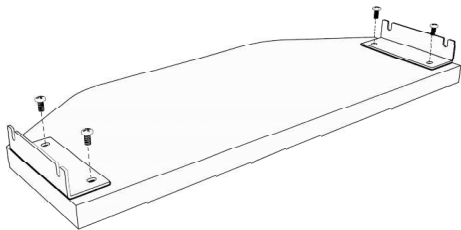
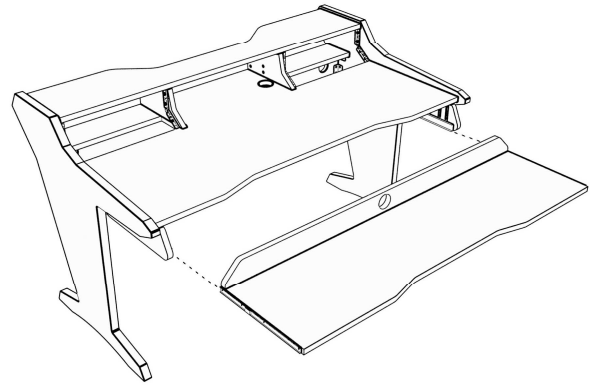
Turn desk in standing position
And install Rack rails (13)
using M6 screws.
Do that on both sides.



15

Step Fifteen

Insert Pull out to the rails carefully evenly from the both sides. Two people are needed for this step. We recommend watching video Assembly manual on our Youtube Channel.



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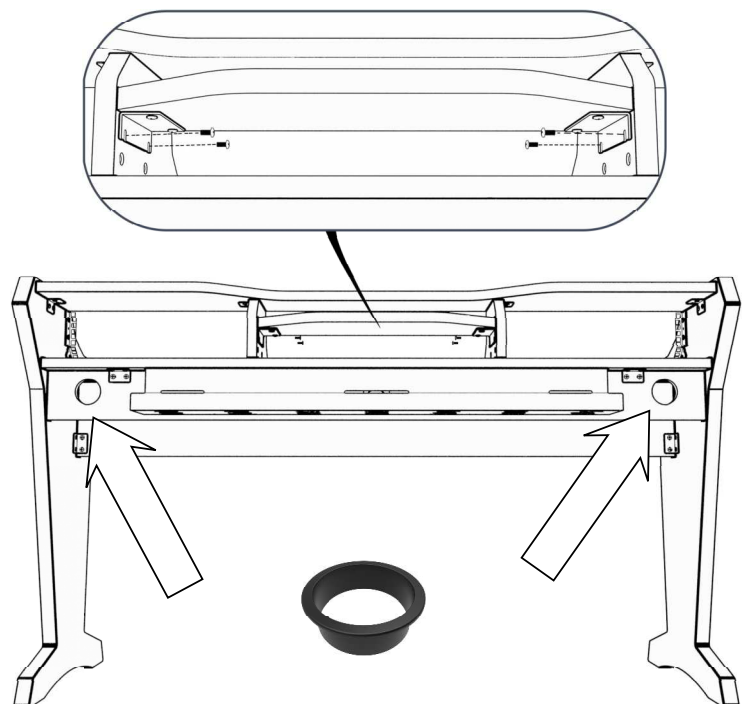
Step Sixteen

Install shelf brackets (15) to the monitor Shelf with M6 screws.

17

Step Seventeen

Screw M6 screws to the desired height (one out of two) and install the Monitor shelf. Install cable inlays (14) to all holes on the desk. There is total of 8 of them.



CONGRATULATIONS YOUR NEW DESK IS READY!